

# Vipros 2510 With Fanuc 18P Control Layout Drawings



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## Warning

- ❑ Qualified personnel must complete all work.
- ❑ Do not apply power to the Vipros 2510 until an A.E.S.I. (Amada Engineering and Service Incorporated) Engineer is present and has instructed you to do so.
- ❑ Not all information required to install the Vipros 2510 is included with this document. Specific details for proper installation are found in the document *Vipros 2510 With 18P Control Pre-installation Guide* available at the Amada America Internet web site at <http://www.amada.com/>.
- ❑ Considerable effort has been made to ensure that this manual is free of inaccuracies and omissions. However, as we are constantly improving our product, some of the data contained herein may be out of date. Please check our Internet site, <http://www.amada.com/>, for the latest release of this document.

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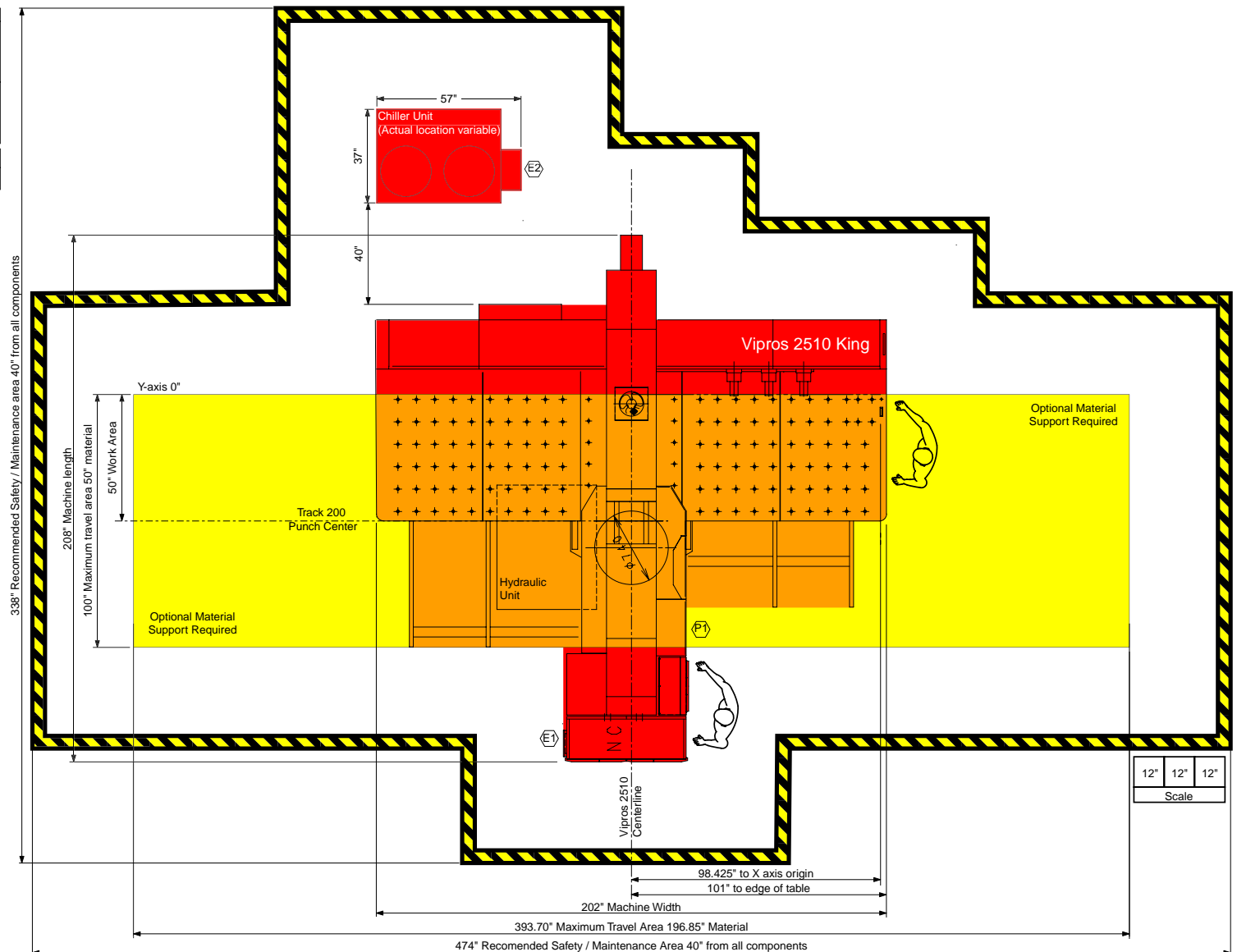
## Planning the Location of the Vipros 2510

The following diagrams provide the details for positioning the Vipros 2510.


- No obstacles are allowed in the worksheet travel area and the ceiling must be at least 40" above the Vipros 2510.
- All of the recommended maintenance areas should be used, but at a minimum the doors of the NC unit must be able to be opened. Any reduction of the listed maintenance areas may increase time and expense of installation and maintenance.
- The Vipros 2510 machine and control must be protected from direct sunlight or other heat sources. Direct exposure to direct heating sources such as infrared heaters have been shown to affect punch and die alignment.
- The positioning of the SBC EX3.0 Chiller is very flexible

# Plan View - Vipros 2510 King

<b>Electrical Requirements</b>	
(E1) Vipros 2510 King	230 / 460 / 3 / 60 ±10%, 22 kVA 56 amps @ 230 / 3 / 60 VAC 28 amps @ 460 / 3 / 60 VAC
(E2) SBC EX3.0 Chiller	230 or 460 / 3 / 60 ±10%, 15 kVA 38 amps @ 230 / 3 / 60 VAC 19 amps @ 460 / 3 / 60 VAC
<b>Compressed Air Requirements</b>	
(P1) Vipros 2510	80 psi @ 8.8 ft3/min.
<b>Operator Control Station</b>	
	



# Plan View - Vipros 2510 King (shown with optional V255hs Conveyor)

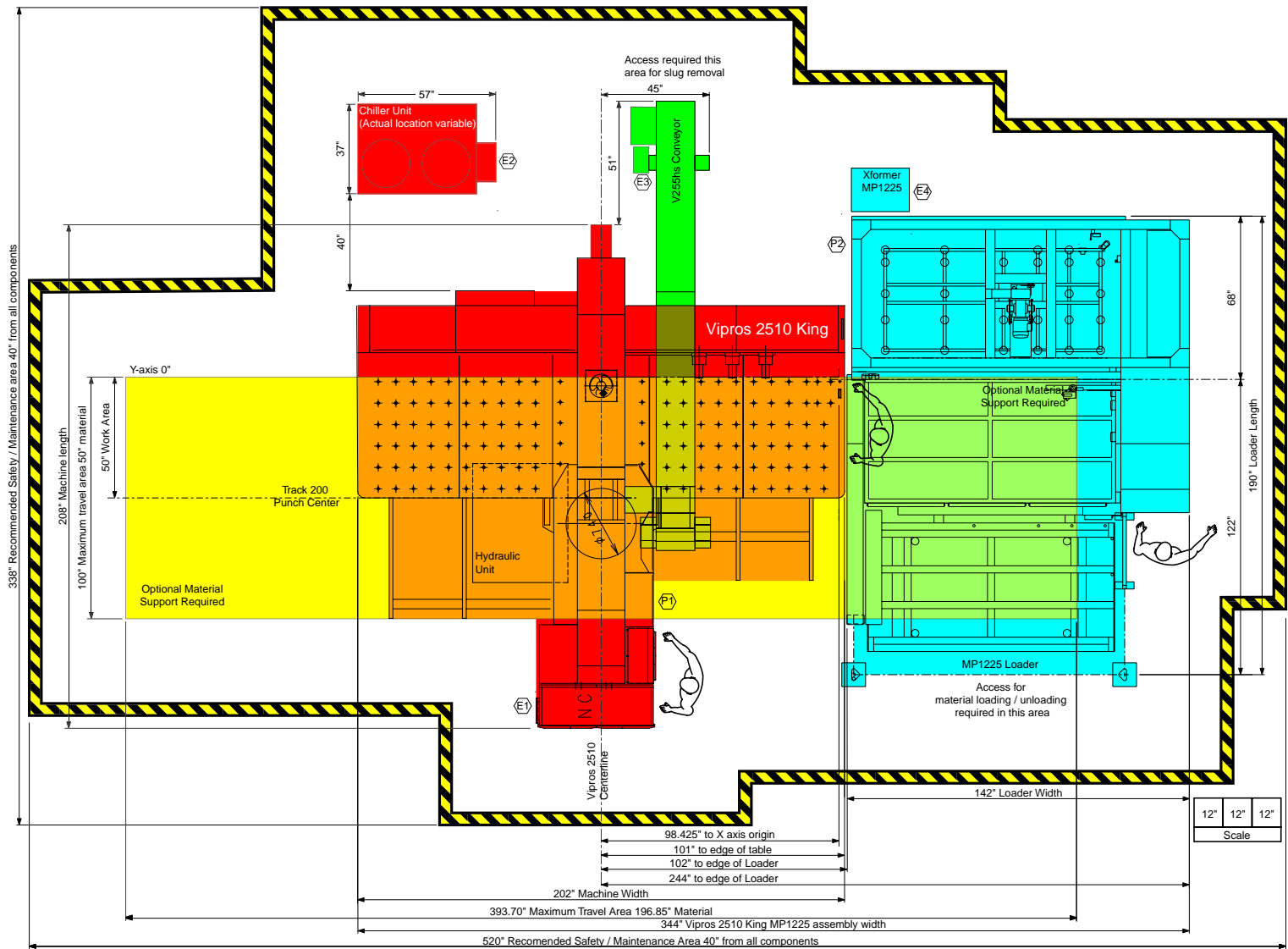
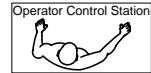
Electrical Requirements	
(E1) Vipros 2510 King	230 / 460 / 3 / 60 ±10%, 22 kVA 56 amps @ 230 / 3 / 60 VAC 28 amps @ 460 / 3 / 60 VAC
(E2) SBC EX3.0 Chiller	230 or 460 / 3 / 60 ±10%, 15 kVA 38 amps @ 230 / 3 / 60 VAC 19 amps @ 460 / 3 / 60 VAC
(E3) V255hs Conveyor	208 - 230 / 460 / 3 / 60 ±10%, .8 kVA 2.1 amps @ 208 / 3 / 60 VAC 2.0 amps @ 230 / 3 / 60 VAC 1.0 amps @ 460 / 3 / 60 VAC
Compressed Air Requirements	
(P1) Vipros 2510	80 psi @ 8.8 ft <sup>3</sup> /min.
Operator Control Station	
	



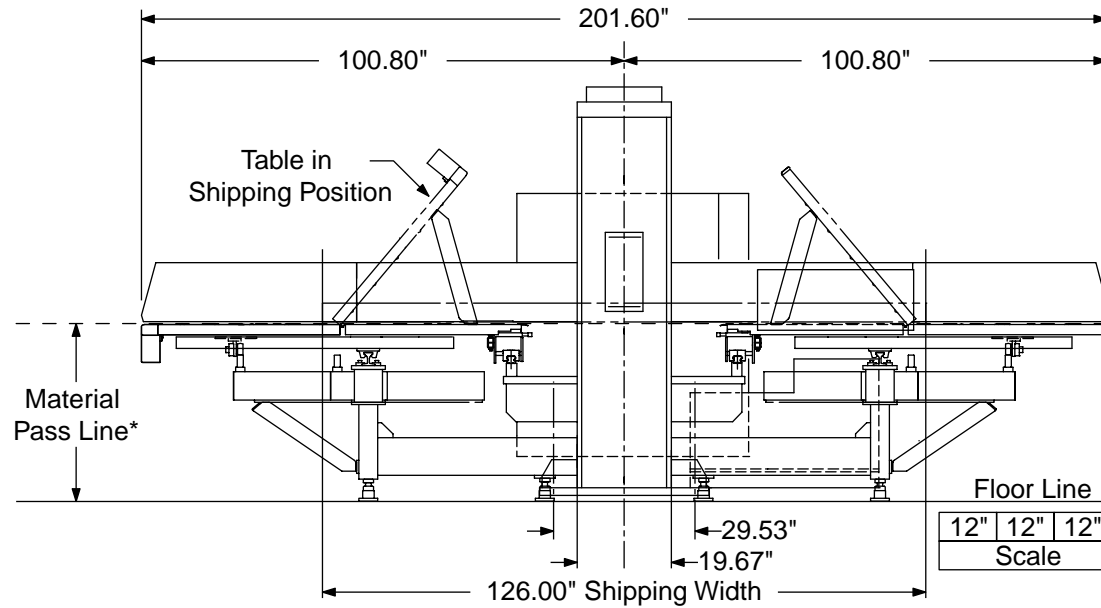
# Plan View - Vipros 2510 King (shown with optional V255hs Conveyor and MP1225 Loader)

Electrical Requirements	
E1	Vipros 2510 King 230 / 460 / 3 / 60 ±10%, 22 kVA 56 amps @ 230 / 3 / 60 VAC 28 amps @ 460 / 3 / 60 VAC
E2	SBC EX3.0 Chiller 230 or 460 / 3 / 60 ±10%, 15 kVA 38 amps @ 230 / 3 / 60 VAC 19 amps @ 460 / 3 / 60 VAC
E3	V255hs Conveyor 208 - 230 / 460 / 3 / 60 ±10%, .8 kVA 2.1 amps @ 208 / 3 / 60 VAC 2.0 amps @ 230 / 3 / 60 VAC 1.0 amps @ 460 / 3 / 60 VAC
E4	MP1225 Loader 200 / 3 / 60 ±10%, 10 Kva To operate at 230 / 460 VAC a step up transformer is required with the following service is required 29 amps @ 200 / 3 / 60 VAC 26 amps @ 230 / 3 / 60 VAC 13 amps @ 460 / 3 / 60 VAC

Compressed Air Requirements	
P1	Vipros 2510 80 psi @ 8.8 ft3/min.
P2	MP1225 Loader 75 psi @ 31.8 ft3/min.



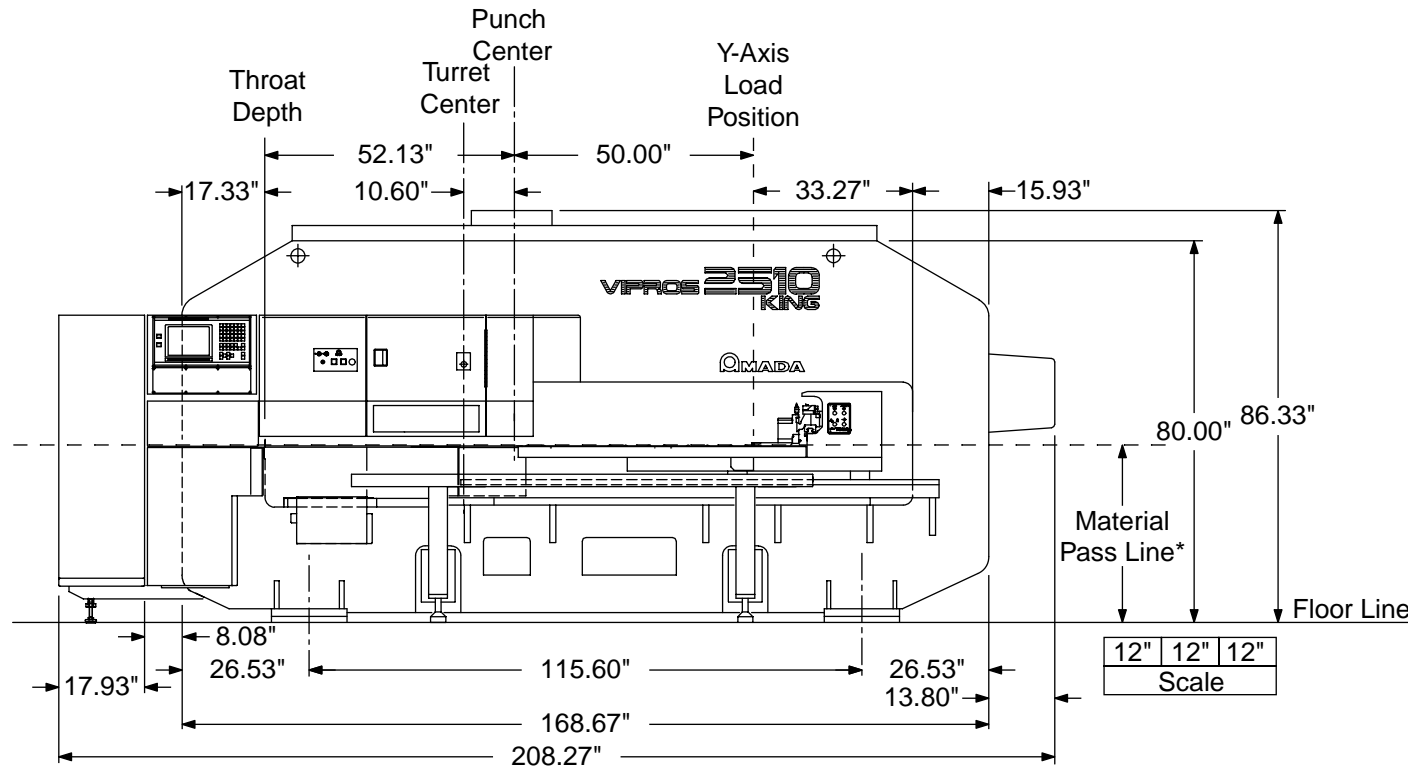
# End View - Vipros 2510 King



\*Material Pass Line varies between 37.20" and 40.95" as a function of machine mounting method and installed options

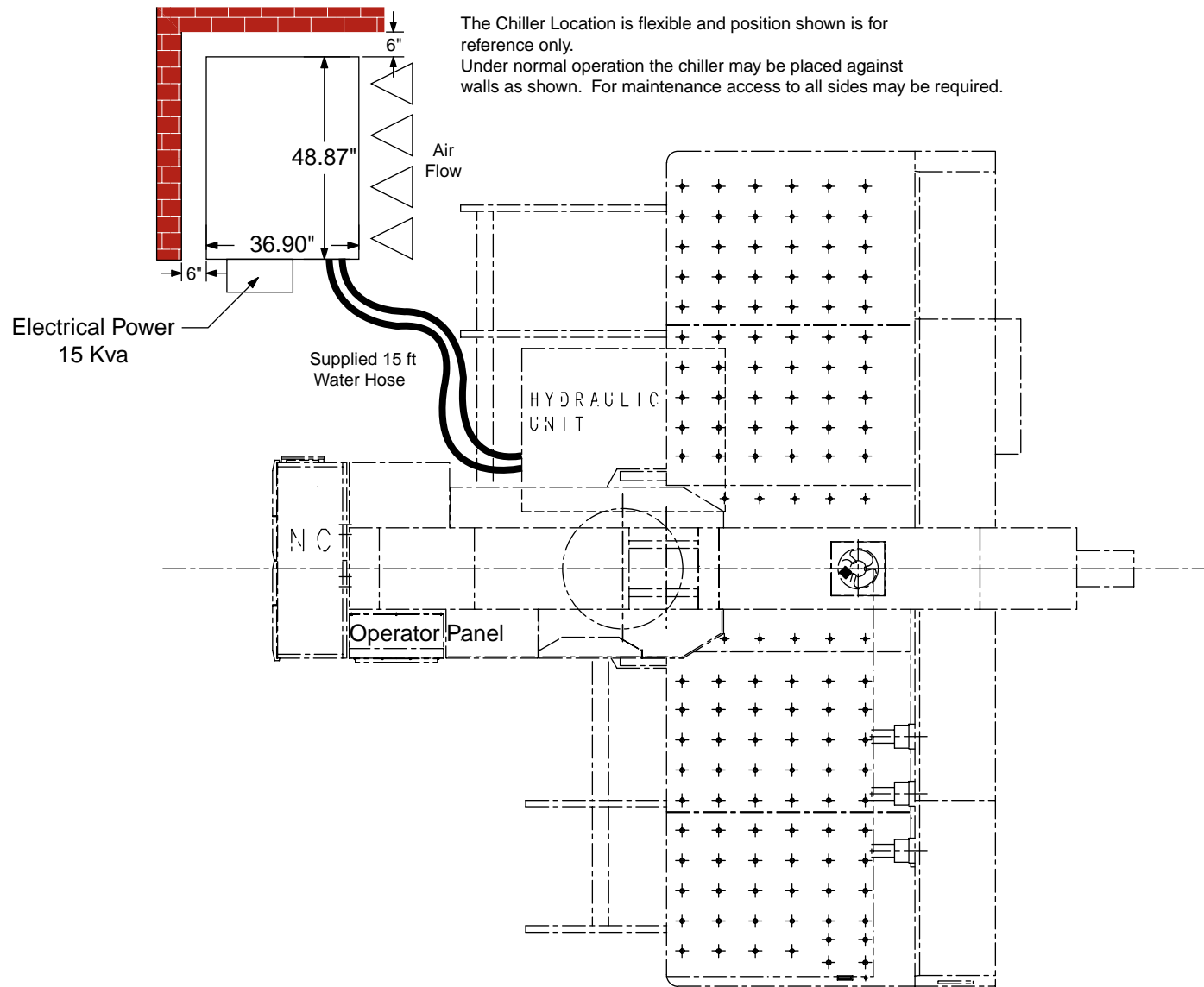


# Elevation View - Vipros 2510 King



\*Material Pass Line varies between 37.20" and 40.95" as a function of machine mounting method and installed options

# Chiller Placement



The Chiller Location is flexible and position shown is for reference only. Under normal operation the chiller may be placed against walls as shown. For maintenance access to all sides may be required.