

Type II Vipros 368 King Machine Programming Limits



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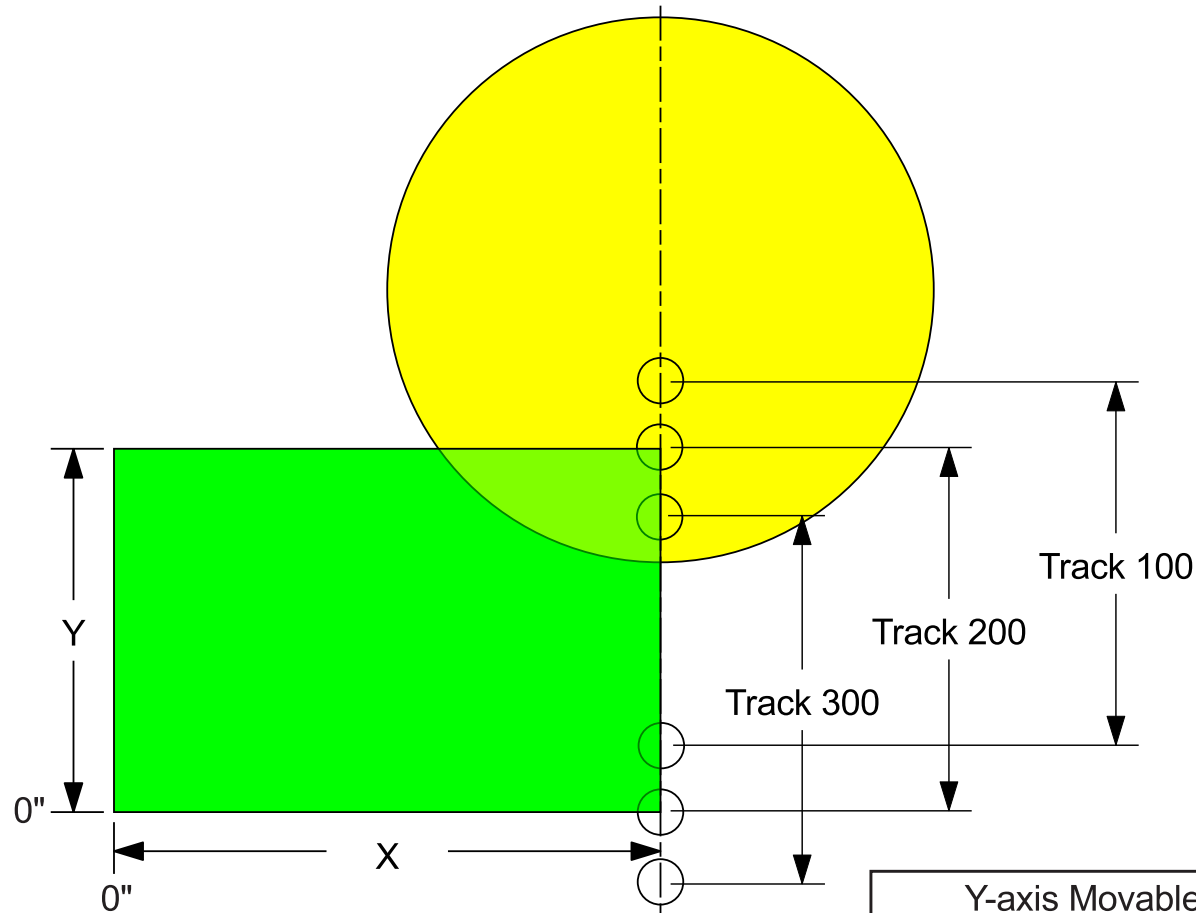
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Programmable Travel Limits

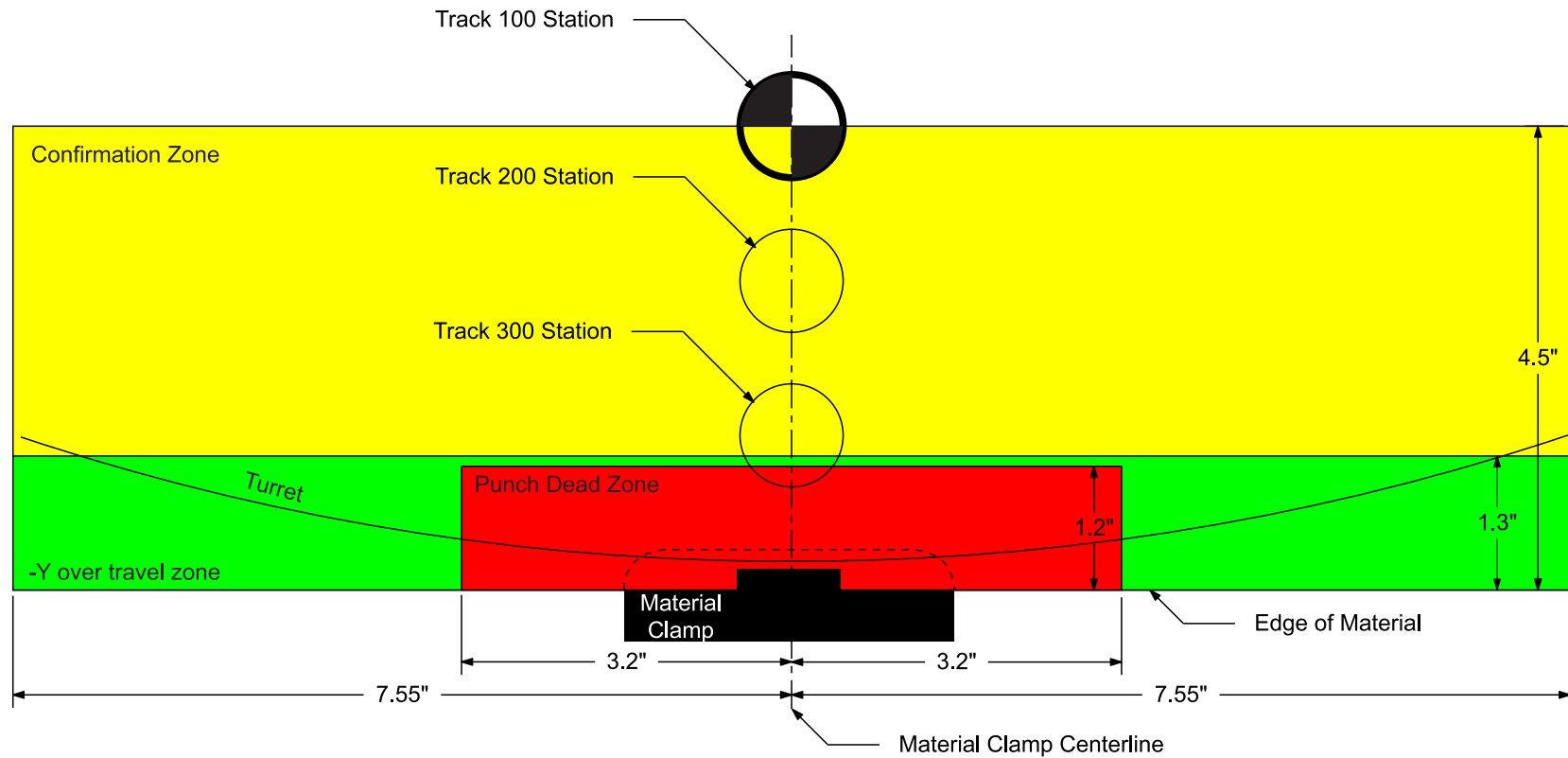


Origin Statement		X-axis Movable Distance	Y-axis Movable Distance By Track Numbers		
X-axis Origin	Y-axis Origin		Inner Track 100 Stations	Center Track 200 Stations	Outer Track 300 Stations
78.740"	60.000"	-.394" to 79.134"	1.181" to 61.614"	-.394" to 60.040"	-1.969" to 68.465"

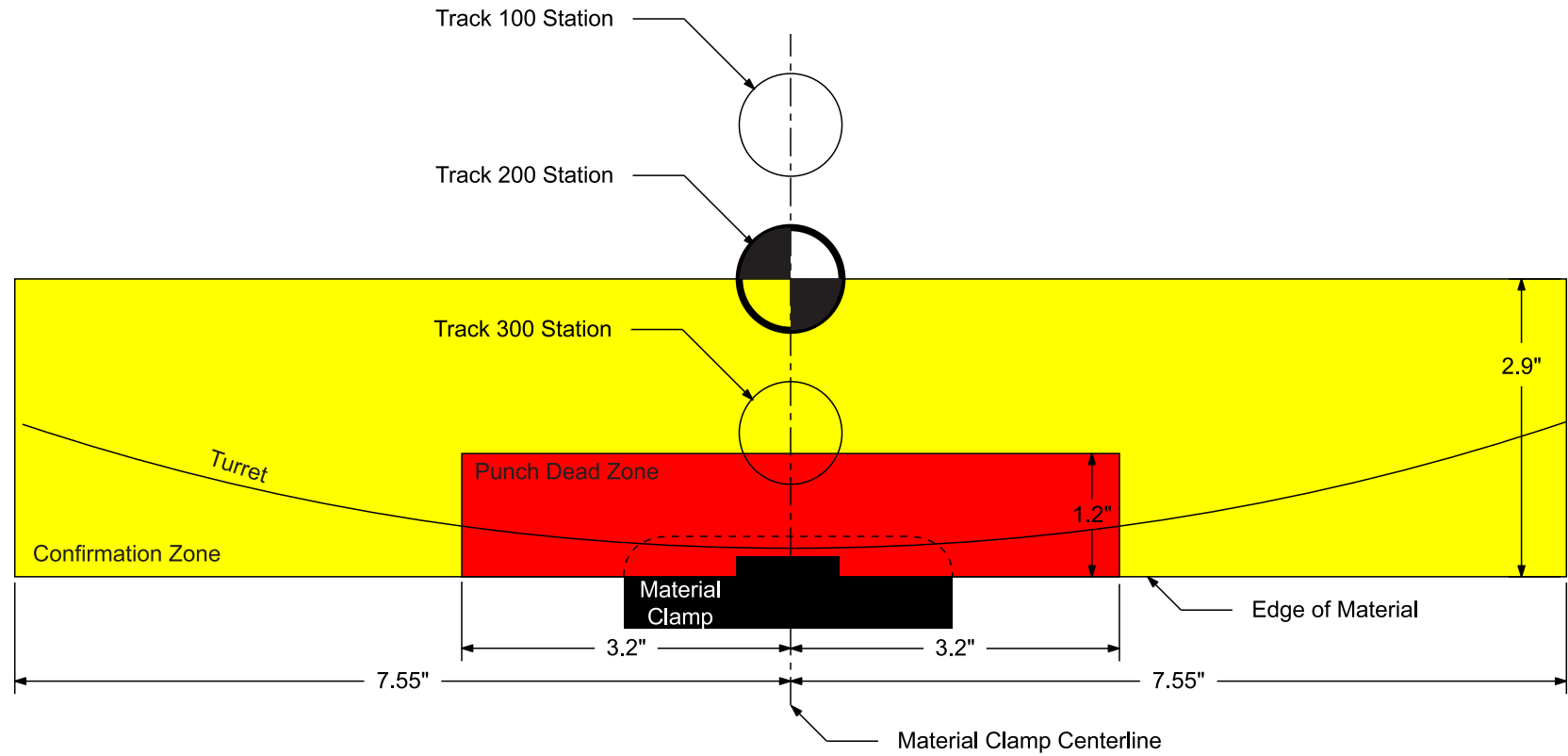
Punch Confirmation Area / Punching Dead Zone.

A Size (1/2") Station

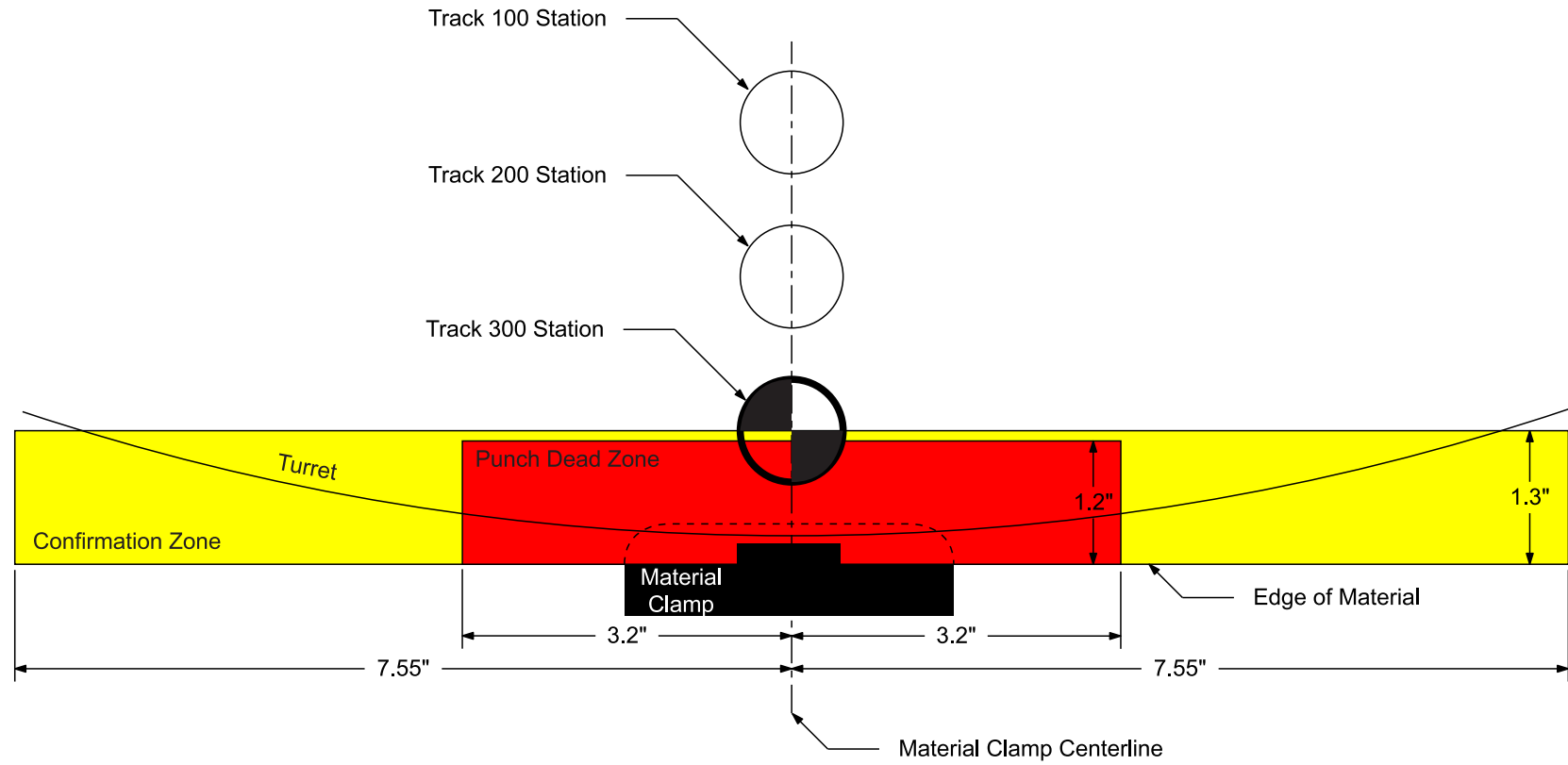
A Size Track 100 Stations



A Size Track 200 Stations

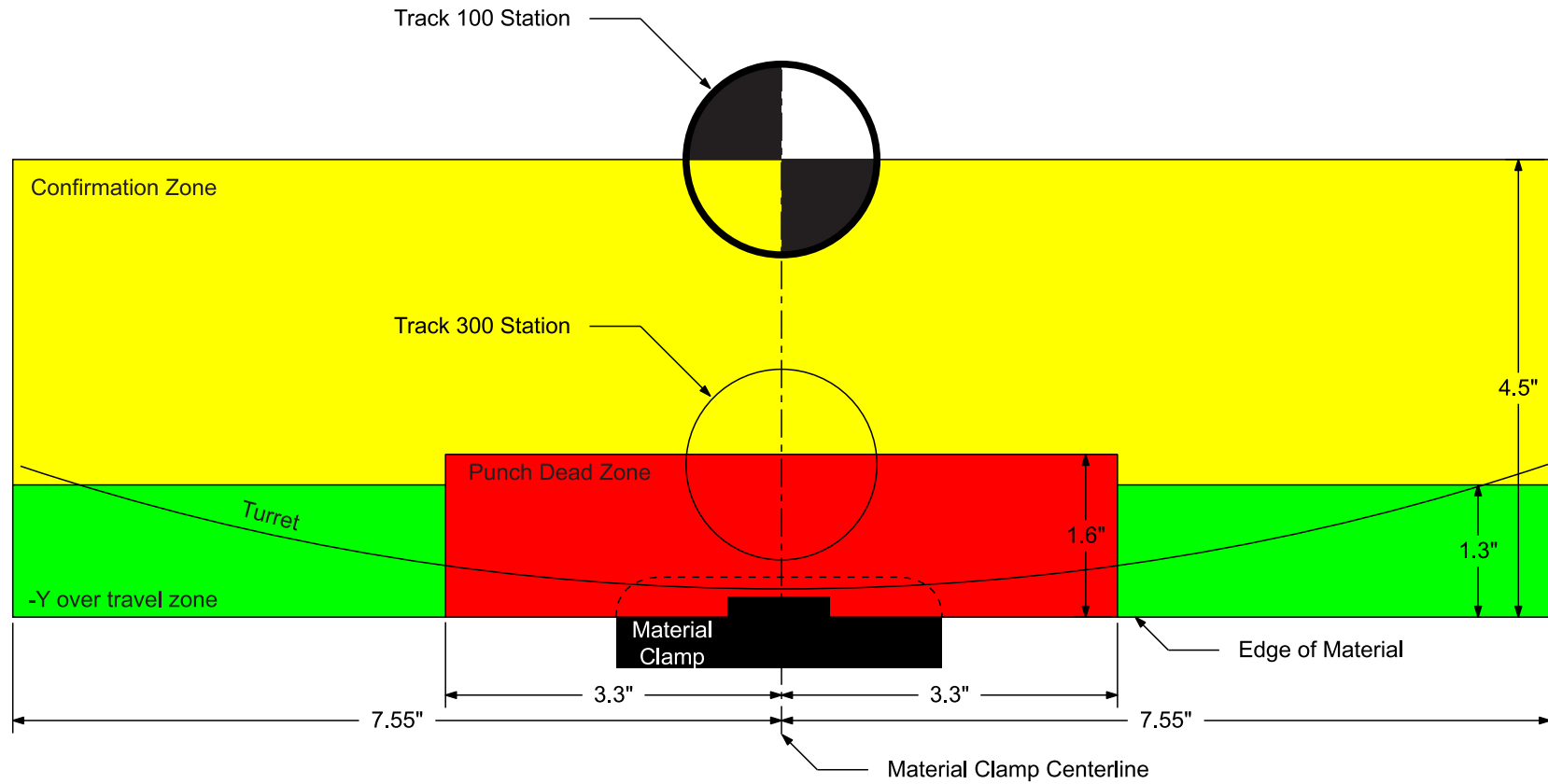


A Size Track 300 Stations

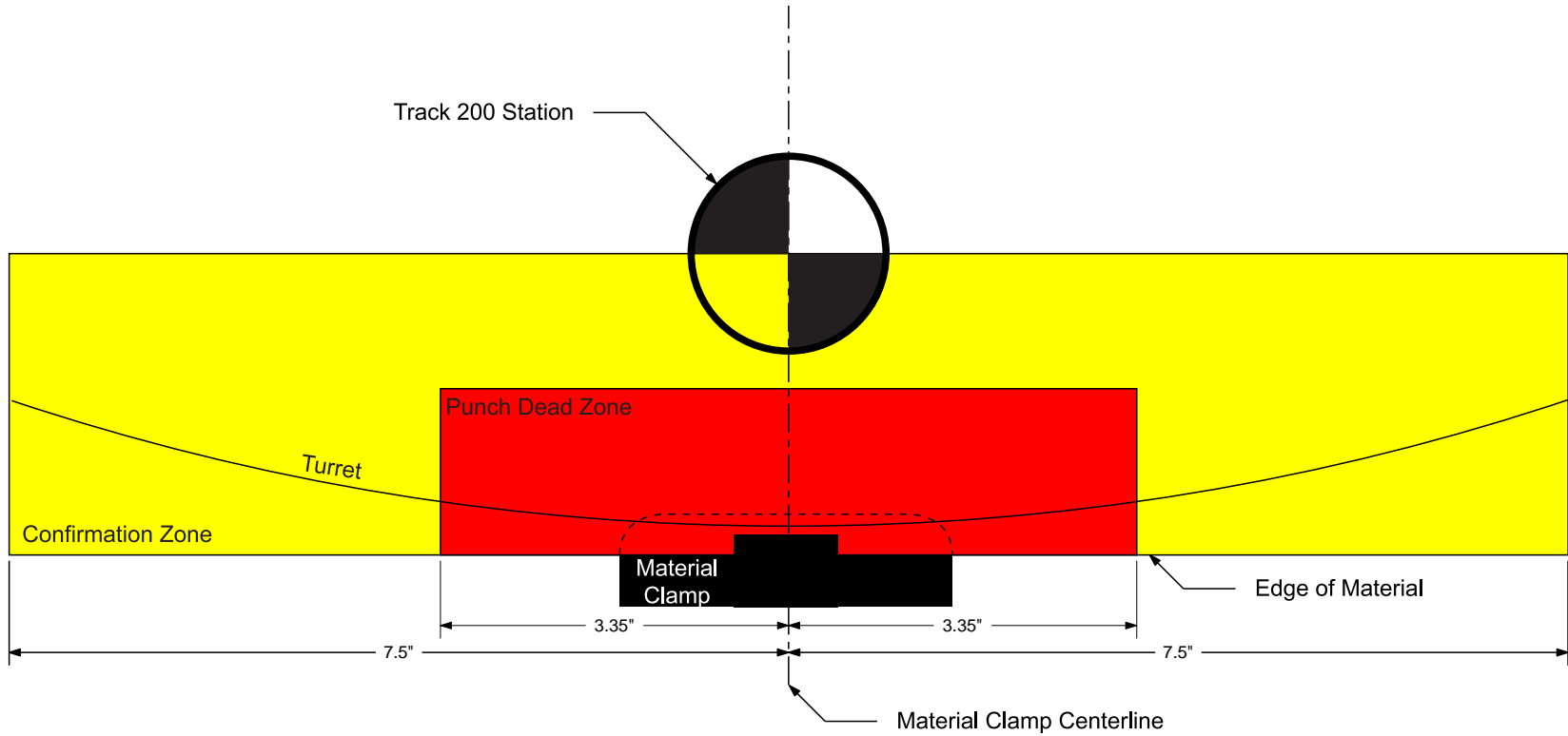


B Size (1 1/4") Station

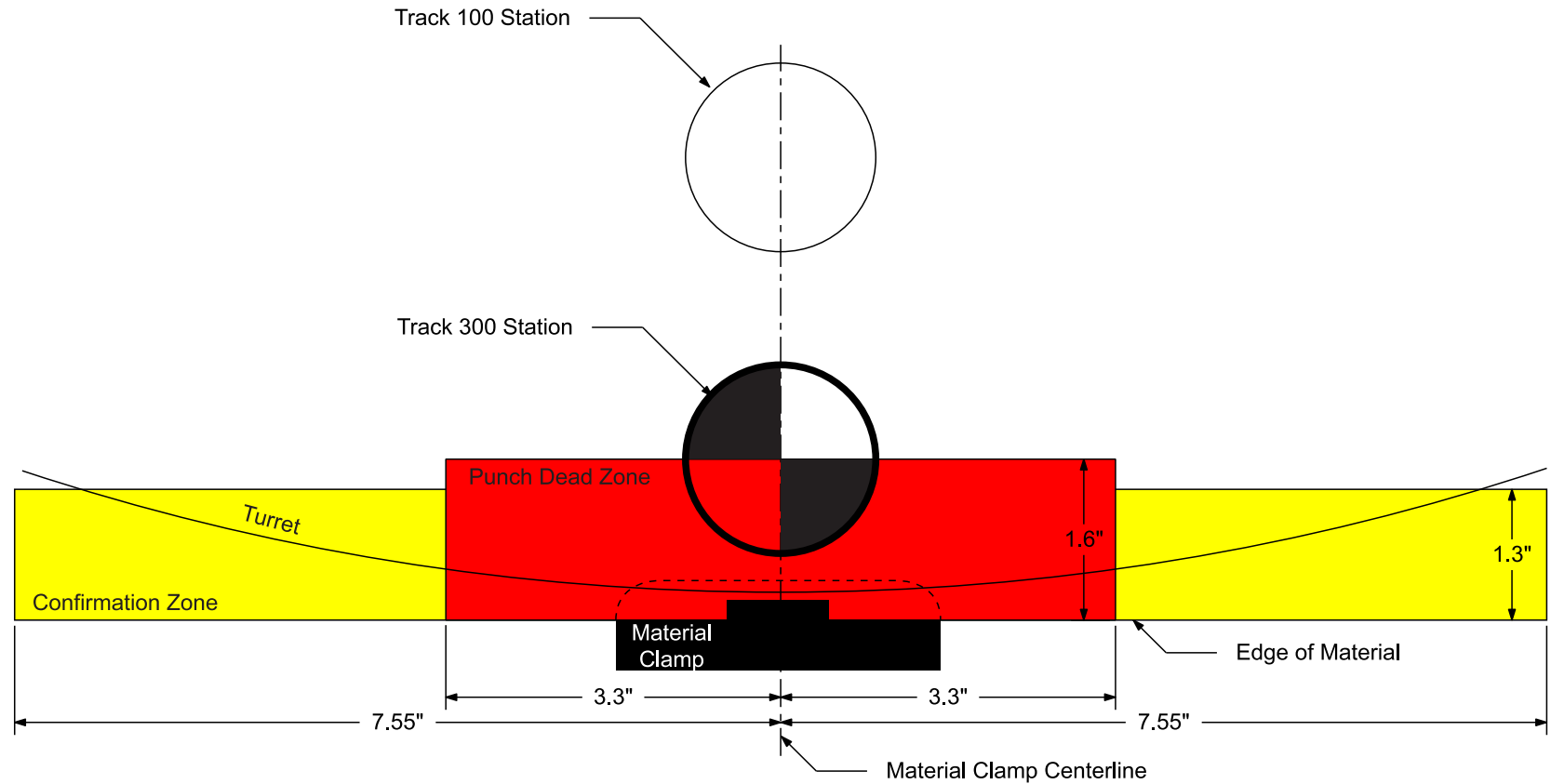
B Size Track 100 Stations



B Size Track 200 Stations (Auto Index only)

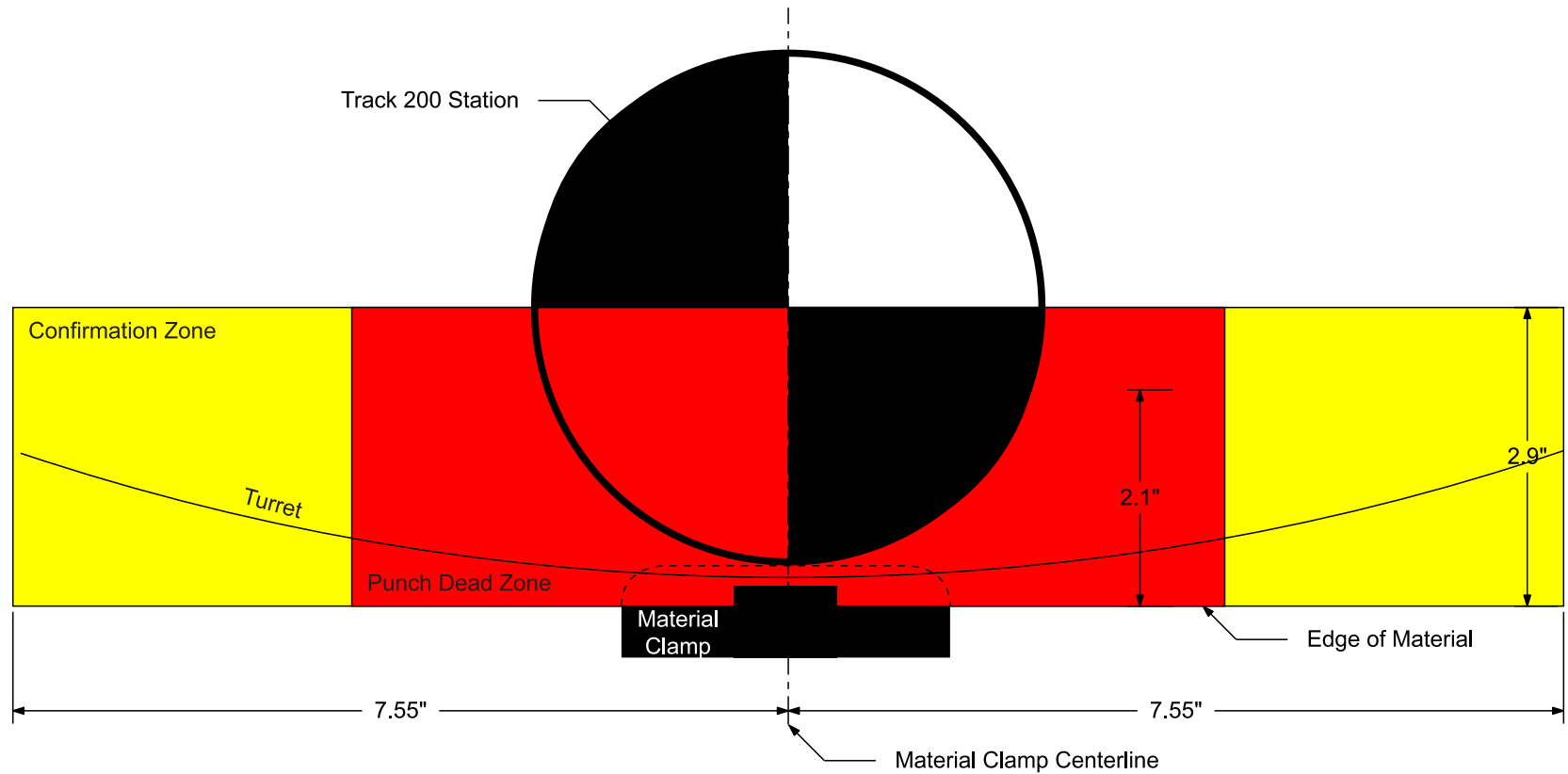


B Size Track 300 Stations



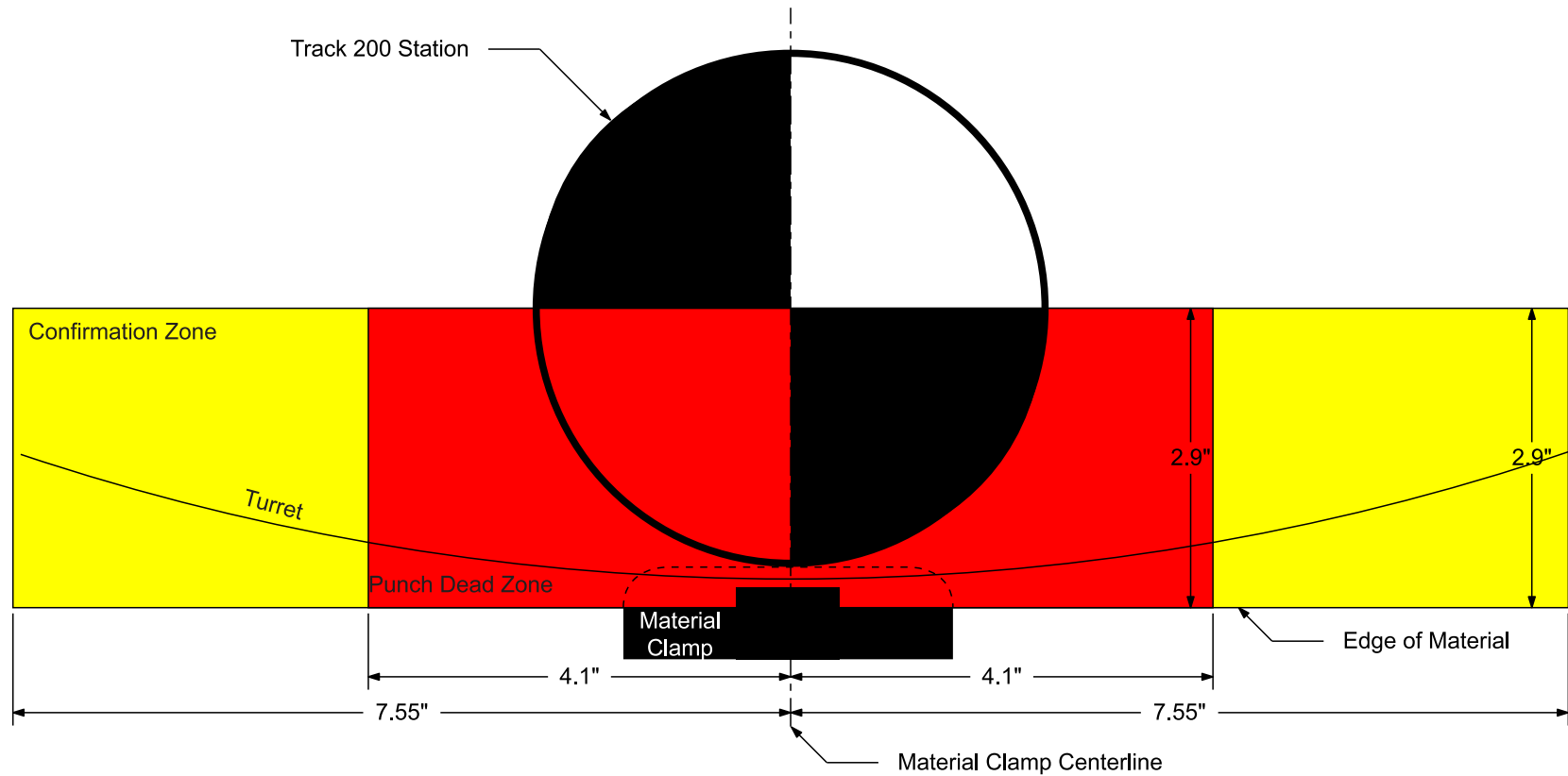
C Size (2") Station

C Size Track 200 Stations



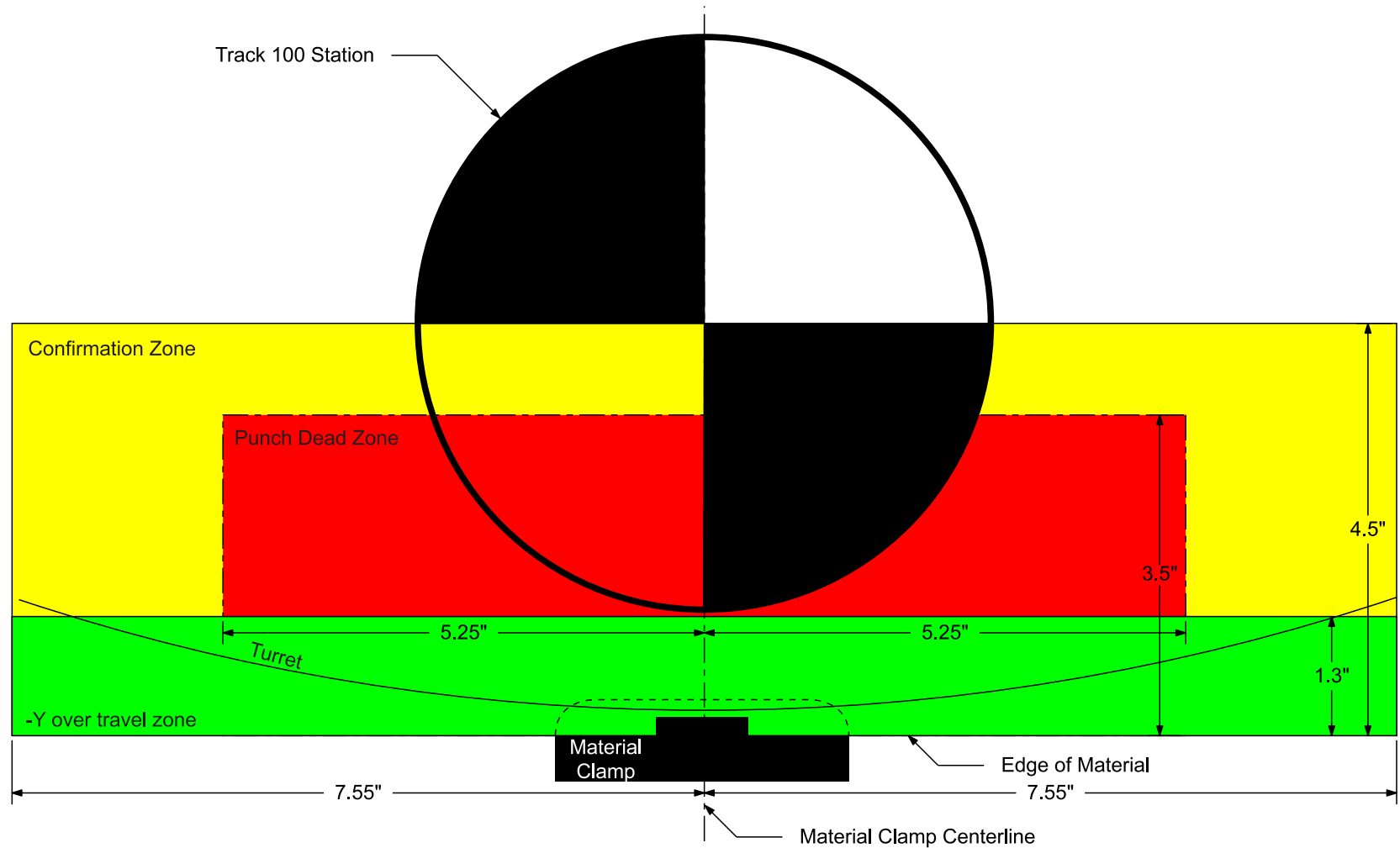
D Size (3½") Station

D Size Track 200 Stations

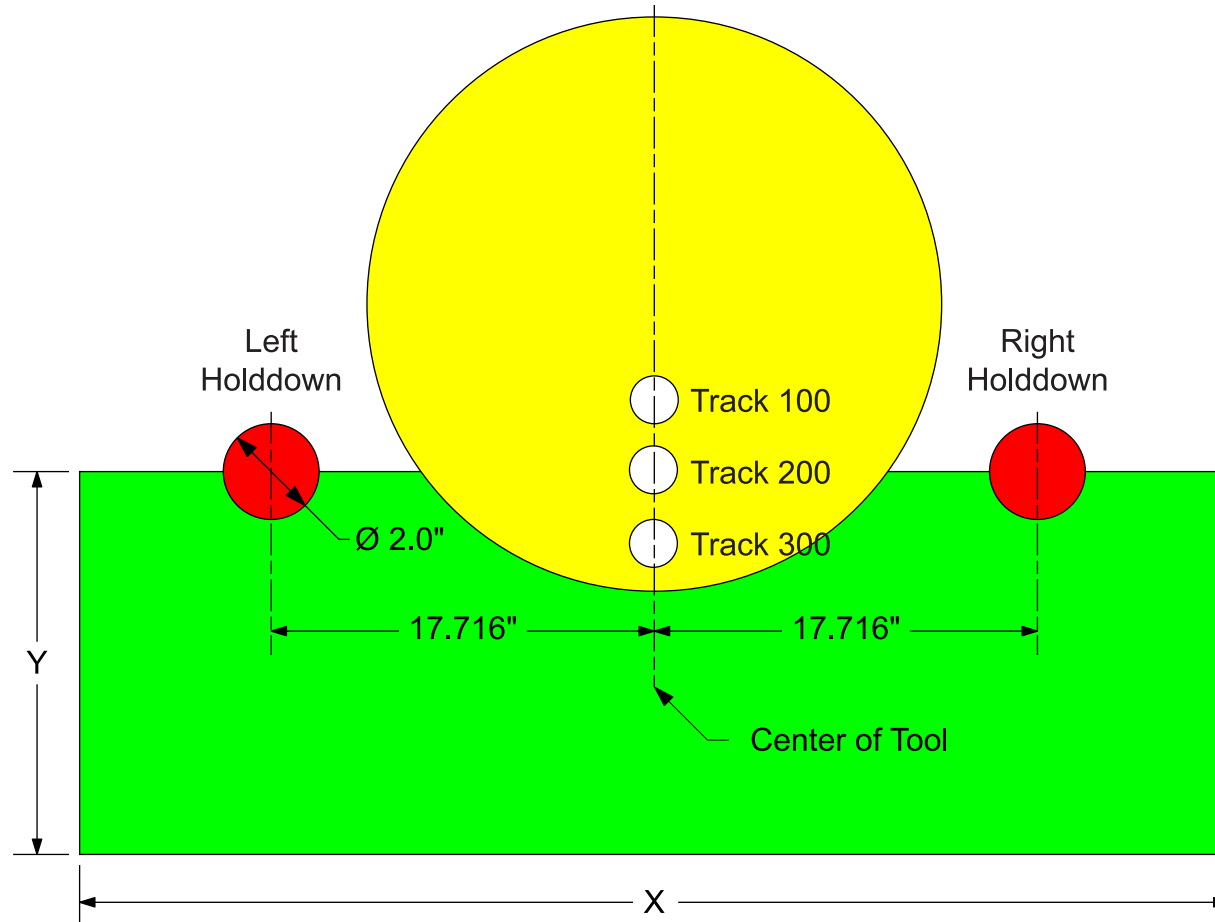


E Size (4½") Station

E Size Track 100 Stations (Auto Index)

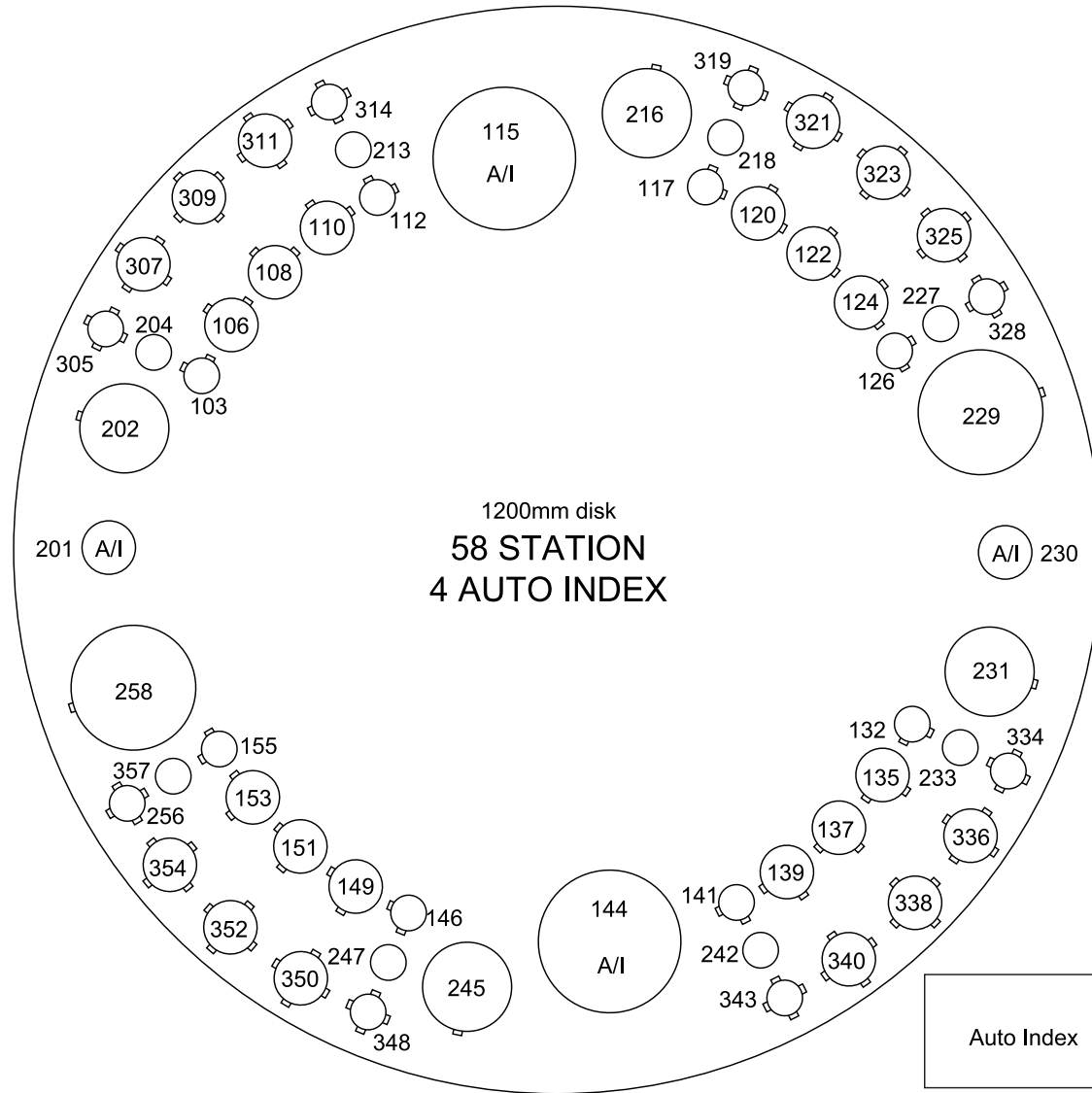


Reposition Holddown Locations



58 Station Turret

VIPROS 358 KING VIPROS 368 KING
 VIPROS 558 VIPROS 568
 PEGA 358S



	Maximum Size Round	Number of Stations (Keyed)
A	½" (12.7mm)	24 (16)
B	1¼" (31.7mm)	24 (24)
C	2" (50.8mm)	4 (4)
D	3½" (88.9mm)	2 (2)
Auto Index	B	2 (2)
	E	4½" (114.3mm)